

Connection from HMI to Power Units of BHC4002-ER / BHC6003-ER

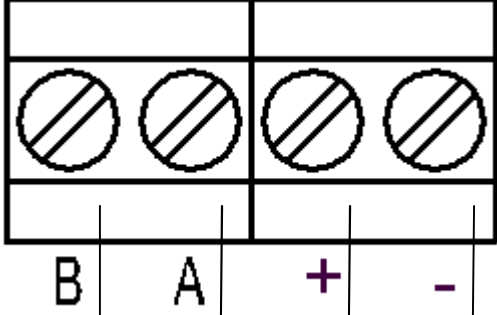
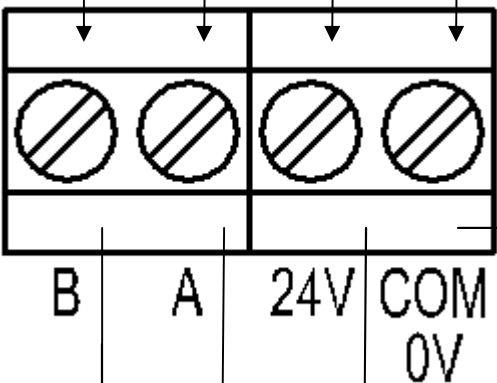
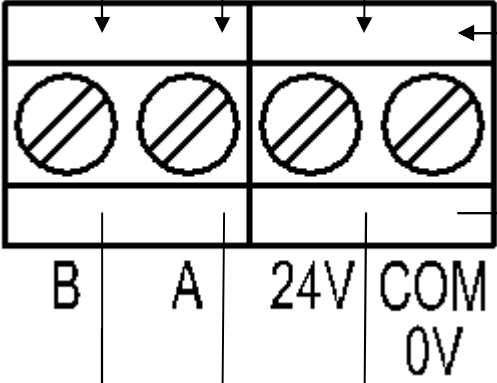
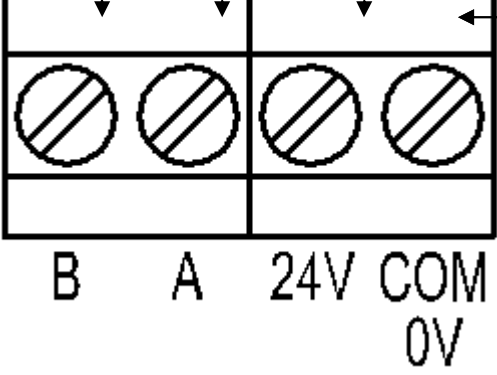
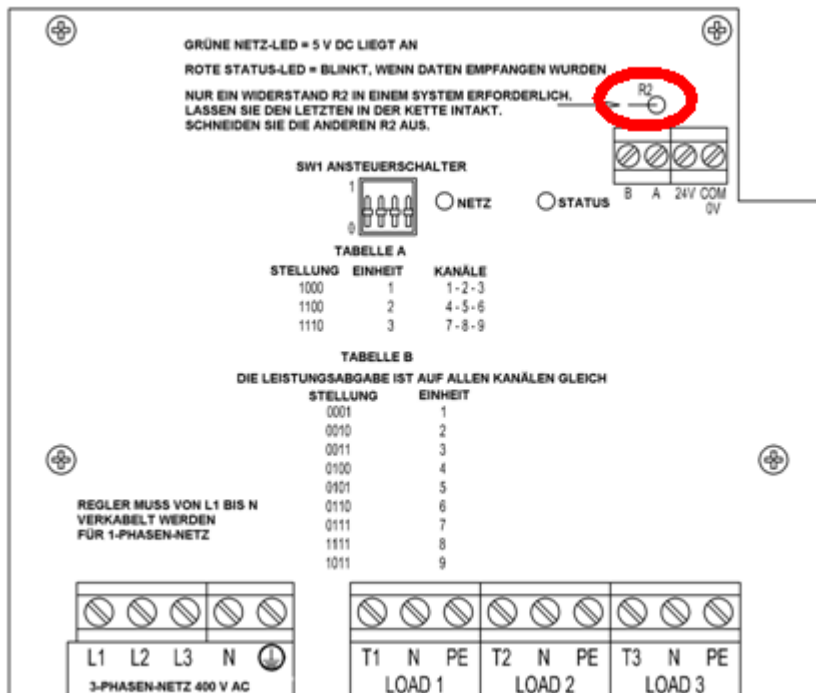
HMI		
Power Unit 1		R2 cut through
Power Unit 2		R2 cut through
Power Unit 3		R2 Do NOT cut through

Table 1: How to connect HMI and Power Units

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Picture 1: Where to find the resistor R2

For options of the dip switches please see product manual.